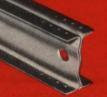
STRAN-STEEL NAILABLE FRAMING





TYPICAL JOIST







provides a versatile system for durable, fire-safe structures

- Apartment buildings
- Residences
- Commercial buildings
- Industrial buildings
- Light trusses for pitched or flat roofs
- Floor joists
- Interior partition studs, purlins, girts
- Loading platforms
- Suspended ceiling framing
- Mezzanine floors
- Interior structures within buildings
- Duct work framing and supports
- Tool crib framing

GREAT LAKES STEEL CORPORATION

IATIONAL STEEL



Stran-Steel-What It Is

THE DISTINCTIVE NAILING GROOVE—Distinctive feature of Stran-Steel framing is the "Nailing Groove." Because of this feature, fire-safe, economical and permanent steel construction can now be applied to all types of light occupancy structures.

The "Nailing Groove," found in all Stran-Steel joists and studs, as illustrated, is obtained by welding two or more specially formed steel parts back to back. The small space between these parts is so designed that a nail driven into this space is not only gripped by steel but is also deformed, utilizing to the utmost a holding power that cannot be duplicated with

any other type of building material. In this manner collateral materials are attached directly to the steel framework by the ordinary hammer-and-nails method. Stran-Steel framing can be assembled by means of sheet metal screws, bolts, nails or by welding.

Stran-Steel framing and accessories are available through fabricating dealers and distributors established at locations providing convenience to builders in any part of the country. By means of these facilities, all members can be engineered and fabricated to fit the requirements of any job or project anywhere.

FORMED OF STRIP STEEL — Strip steel, from which all Stran-Steel members are formed — is produced in strip mills in the form of continuous coils, several thousand feet in length. Any specified thickness or gauge ranging from 1/32" (23 U. S. Std. Ga.) to 3/16" (7 U.S. Std. Ga.) can be produced merely by adjusting the rolls to suit the desired thickness.

With such a wide variety of thicknesses or gauges from which to choose, it is a simple matter for the architect or engineer to hold the weight of members to a minimum consistent with load requirements. This saving in steel results in savings to the builder!

VERSATILITY — Any light-occupancy building up to and including three stories in height can be economically framed with Stran-Steel members for floors, roofs, bearing and non-bearing walls and partitions.

As illustrated elsewhere, Stran-Steel framing has been used successfully in residences, multiple dwellings, commercial and light industrial buildings since 1933, and in thousands of complete buildings which served America at war. Among the latter are the famous Stran-Steel framed arch-rib Quonset buildings.

Stran-Steel Members

JOISTS — Manufactured in three depths: 6", 8" and 9", all with 2" wide flange at top and bottom. For gauge thicknesses and structural properties see engineering data on page 11.

STUDS — Manufactured in three depths: 35%", 2-5/16" and 2". Flanges for 35%" and 2-5/16" studs are 2" wide, top and bottom; 2" stud flanges are 13%" wide. For gauge thicknesses and structural properties see engineering data on page 11.

HALF STUD — Manufactured 1-11/16" deep with one 2" wide flange, in 16-gauge only. It is used as an auxiliary nailing member.

CHANNELS —Manufactured in four depths: 61/4", 3-13/16", 21/2" and 21/8". Channel flanges are 15/8" wide except for 21/8" channel which is 11/4" wide. For gauge thicknesses and structural properties see engineering data on page 11.

standard punching — Stran-Steel members may be obtained prepunched or unpunched except the 61/4" channel and half stud members which are not punched. Consult page 11 for standard punching.

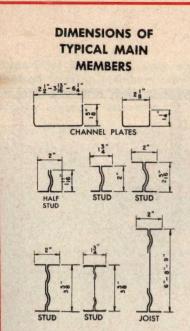
STANDARD LENGTHS: — All Stran-Steel framing members may be obtained in various lengths up to and including 30 feet.

PRECUTTING — On 5,000 feet or more of Stran-Steel framing members of the same length and gauge, the manufacturer will cut to length at the mill at no added cost.

ACCESSORIES — All necessary accessories for the proper erection of Stran-Steel members are obtainable with each job: bridging, joists, hangers, C-clips, header-brackets, half-stud trimmers, combination clips, rafter plates, hip and valley collars, rafter hinges, collar-tie brackets, self-threading screws and bolts.

FINISH — Stran-Steel members and attachments are painted with a heavy baked-on coat of special rust-resisting paint. This protective coating is tough and very adhesive. It will not chip, and resists scratching in handling and erection.

STEEL QUALITY — Steel used for Stran-Steel members conforms to A.S.T.M. Serial Designation A 303-48T open hearth, copper bearing Grade C, except that minimum yield point, however, is 40,000 pounds per square inch instead of 33,000.





Advantages of Stran-Steel

UNIFORM QUALITY — Complete control of all manufacturing operations from raw material to finished product insures uniformity in quality.

STRENGTH — Stran-Steel framing members have definite engineered strength characteristics. Carrying capacities and strength factors can be easily determined with precision. No allowance need be made for variables in strength usually found in other materials.

ECONOMY — The Stran-Steel framing system has demonstrated its economy in hundreds of thousands of buildings the world over. Its great strength-to-weight ratio results in the most economical use of material.

FIRE PROTECTION — Stran-Steel framing in itself is incombustible. When used in combination with non-inflammable covering or facing materials, a fire-resistant type of construction may be obtained at lower cost.

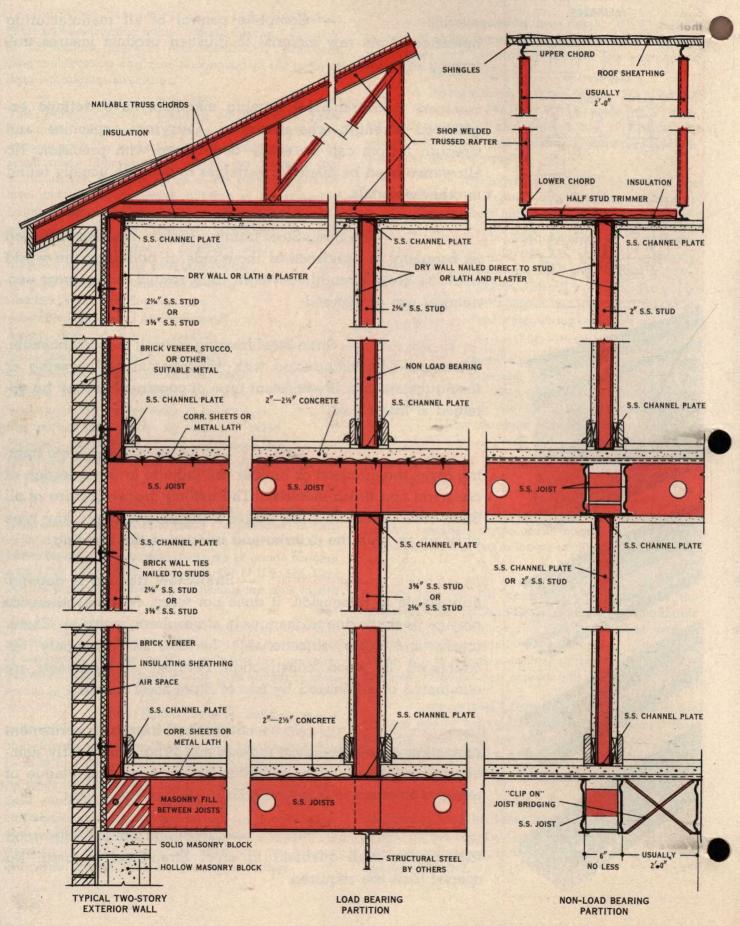
STANDARD COLLATERAL MATERIALS — The use of Stran-Steel framing gives the architect or builder full latitude in the selection of collateral and finish materials. The nailing groove feature of all Stran-Steel joists and studs makes it possible to apply any type of finish on both the exterior and interior of the building.

NO WARPING, NO SHRINKING — Stran-Steel framing is dependably stable in dimension. It does not warp, twist or otherwise change its shape due to changes in atmospheric moisture. Plaster cracks and other objectionable features so commonly encountered in wood construction because of shrinkage are eliminated or minimized by use of Stran-Steel framing.

FUNGI-PROOF, TERMITE-PROOF — Stran-Steel framing is permanent protection against termites, rodents and fungi. The yearly damage to homes and other buildings by the spreading plague of termites amounts to many millions of dollars every year.

carpenters QUALIFIED TO ERECT — Carpenters familiar with wood framing are well qualified to erect Stran-Steel framing. No special tools are required.

Typical Sections

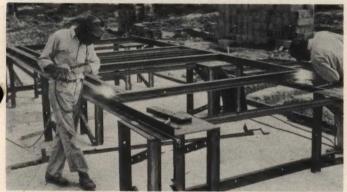


Erection Methods

Stran-Steel framing is very simple to erect. The fact that all framing members may be delivered to the job in exact lengths and completely fabricated assures speedy erection.



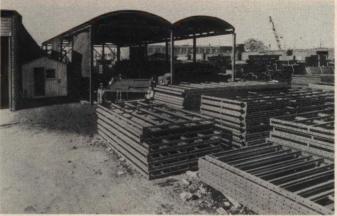
Shop fabrication of panels, as shown here, increases labor efficiency. While inclement weather may stop other construction work, this shop fabrication can continue.



Fabrication of panels may be done also at the construction site. Notice that the jig tables are made of Stran-Steel framing.



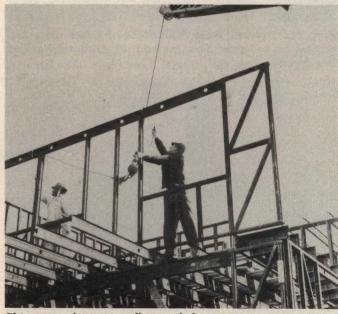
Shop or site - fabricated roof trusses for a residence job ready for quick erection.



These framing panels for a large apartment house project were fabricated by the Stran-Steel framing dealer and trucked to the job. Panel fabrication kept well ahead of the erection crews.



Fabrication of panels on this apartment house job was done on the first floor of one of the buildings.



This second-story wall panel for a terrace apartment job is being quickly put in place by use of a derrick and two men.

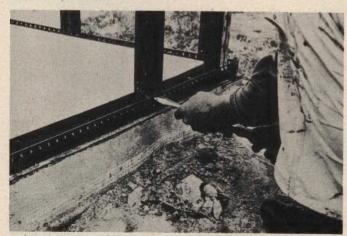
Erection Methods



Channel plate being anchored to bolts set in concrete foundation. Interior partitions may be rapidly anchored by gun fired studs.



Joists for this job were welded to channel plate imbedded in concrete. This method of anchoring saved considerable time and labor.



Stran-Steel framing may be screwed together as shown here. This method of erection was followed for many years, but welding has now become a more common practice.



C-clips anchor joists together by simple nailing. Notice simple type of quickly-installed lock-bridging.



Bricking-in between Stran-Steel floor joists follows the same principles of construction used with other types of framing material.



Here is a type of floor construction which has become popular with builders using Stran-Steel joists. Corrugated sheets are nailed directly to joists. The resulting platform, or deck, can be used by workmen immediately, as a working floor. Then concrete, usually about two inches thick, is poured on corrugated sheets.

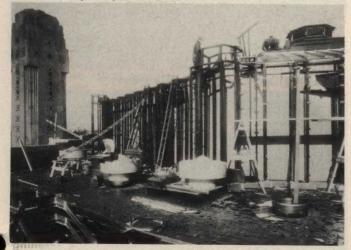
Erection Methods



The nailing groove in Stran-Steel framing makes it easy to apply insulating board and other collaterals. Usual carpentry practices are followed, neither special skills nor special tools are necessary.



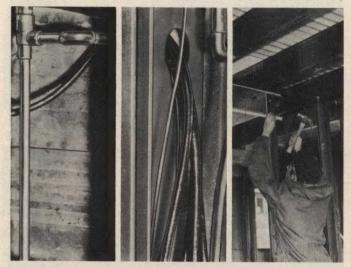
Collateral materials are attached to Stran-Steel framing easily and quickly without waste.



Stran-Steel framing is adaptable to special types of wall construction. It is being used here for architectural decoration in a nationally known shrine.



Many installations of hung ceilings are constructed with Stran-Steel framing. Metal clips hold 2-5/16" x 2" Stran-Steel studs to angles. Various stages of using nailing groove for applying plaster board and acoustical tile are shown here.



Installation of electrical wiring, plumbing and heating systems with Stran-Steel framing follows normal construction practices of the various building trades. Holes to receive pipe and wiring are factory punched in framing members.

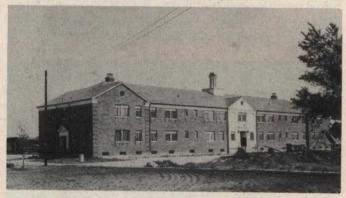


This shows second-day framing progress on a school job in Hawaii.

Typical Examples



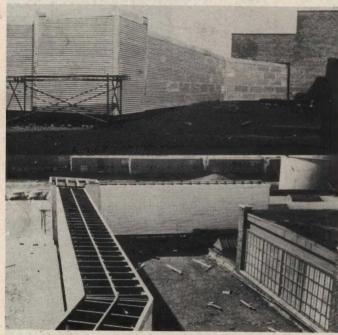
Stran-Steel panel frames for this multiple-unit housing project were fabricated in the shop of the Stran-Steel dealer and delivered by truck to the job.



Stran-Steel framing was used in 11 apartment buildings constructed at a state university for faculty members. Above is one of the buildings.



This garden terrace apartment building was constructed with Stran-Steel framing more than 10 years ago.



An automobile fender manufacturer used Stran-Steel framing for this 220-foot long conveyor housing. Panels were fabricated in shop of dealer and assembled on the job.



A publishing company uses this Stran-Steel framed 290' x 310' building for paper storage.



Fire-resistant Stran-Steel trusses were put to good use by a lumber dealer for his warehouse.

Typical Examples



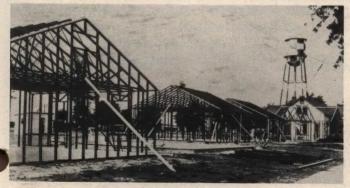
This 2100-unit housing project in the Washington, D.C., area uses Stran-Steel floor joists exclusively.



Low postwar rental rates were offered for this Washington project featuring a fire-safe Stran-Steel floor system and other quality features.



View of Stran-Steel framing in a commercial building.



U.S. Navy homes in Norfolk.



An exclusive resort hotel in Wisconsin is constructed with Stran-Steel framing.



Its fire-resistance and complete protection against termites and fungi at a relatively low cost has made Stran-Steel framing popular for use in many schools. Photo shows a Stran-Steel framed school in Texas.



A building material dealer in State of Washington specified Stran-Steel framing and steel sheets for this modern building.

Specifications

WORK INCLUDED — Shall be the furnishing of Stran-Steel joists, studs, etc., as manufactured by the Great Lakes Steel Corporation, Stran-Steel Division, Ecorse, Detroit 29, Michigan.

SHOP PAINTING — ALL FRAMING MEMBERS SHALL BE GIVEN A BAKED ON COAT OF SPECIAL RUST-RESISTING PAINT AT THE SHOP.

ERECTION OF FRAME — Shall be done by skilled mechanics in a substantial, workmanlike manner, true to line, level and plumb.

JOISTS — Throughout shall be of sizes determined by live load and dead load requirements or as recommended by the manufacturer. Double all joists or provide heavier gage single joists of proper carrying capacity under partitions and around all floor openings for stairs, chimneys, etc. DOUBLE JOISTS SHALL BE FASTENED TOGETHER WITH C-CLIPS.

JOIST HANGERS — Stran-Steel joist hangers shall be provided for the support of headers and for the support of all tail joists over 5 feet long.

CROSS BRIDGING — As soon as steel joists have been erected and before application of construction loads, bridging shall be installed between them. This bridging shall be adequate to safely support the top chords or flanges against lateral movement during the construction period and shall hold the steel joists in an approximately vertical plane passing through the bearings. The steel joists at the ends of panels shall be braced laterally by anchors or ties at each line of bridging. The number of lines shall be: one row, near the center, for spans up to 14 feet; two rows, approximately one-quarter span apart, for spans 14 to 21 feet; and three rows for spans 21 to 32 feet.

CHANNEL PLATES — To fit studs shall be provided as sills and plates for all exterior wall studding, all interior partitions and elsewhere as required. Channels shall be lapped and fastened with 2 screws at all corners or butt welded.

studbing — Studs shall be provided for all exterior walls and interior partitions and shall be secured to sills and plates with 4 screws each, 2 at top and 2 at bottom through diagonally opposite stud flanges or by welding flanges to sills and plates. Provide jack studs between main wall sills and plates and window sills; between window and door lintels or headers and main wall plates above; for all gable walls and elsewhere as required to provide nailing for enclosing exterior and interior wall material or finish. Provide studs to serve as jam studs at all openings where main wall or partition stud spacing does not fulfill requirements.

OPENING SILLS AND HEADERS — Shall be provided as required for all exterior and interior wall and partition openings and headers shall be secured by header brackets or by welding to supporting studs.

RAFTERS—Shall consist of stud or joist members, depending on the span and loads supported. The heel of each rafter shall be secured at the wall to the wall plate with a loose pin rafter hinge or other suitable connector by means of screwing or welding. Rafters shall be secured at the ridge by cutting away adjacent lower flanges and bolting together through webs of rafters or by direct butt welding of mitred members. Jack rafters shall be secured at heels as specified for main rafters and at hip and valley rafters with hip and valley collars and rafter plates or by welding.

collar ties — Shall be provided to brace and tie rafters together where required. They shall consist of stud or channel members secured to the rafter by means of collar tie brackets or hip and valley collars.

ANCHOR BOLTS — Sills for exterior wall studding on masonry walls shall be secured to the masonry with ½" diameter hook bolts spaced approximately 4' on centers; anchor bolts to be furnished and built in by the masonry contractor.

| DIMENSIONS AND PROPERTIES | | | | | | | | | | | | | | | |
|---------------------------|------------------|-----------------------|--------|--------|--------|--------------------|---------|----------|--------------|-------|------|-------------------------------------|-------|------|-----------------|
| SIZE | NOMINAL | THICKNESS OF METAL | WEIGHT | DEPTH | FLANGE | AREA OF SECTION | COLUMN | ABOUT | MAJOR 1-1 | AXIS | АВО | | OR AX | IS | AXES OF MEMBERS |
| | | | | D | В | ₹ 6, | Q | I | S. | r | I | S ® | r | X | |
| INCHES | NO. | INCHES | LB. | IN. | IN. | SQ. IN. | | IN.4 | 1N.3 | IN. | IN.4 | IN.3 | IN. | IN. | 1 |
| | ·II | | | | | | J015 | STS | | ž. | | | | | |
| 9 | 16 | .062 | 3.39 | 9 | 2 | .981 | .80 | 10.992 | 2.443 | 3.348 | .093 | .093 | ,306 | | B 2 |
| | 13 | .094 | 5.11 | 9 | 5 | 1.218 | .83 | 13.620 | 3.027 | 3.341 | .118 | .117 | .308 | | |
| | 12* | .109 | 5.85 | 9 | 2 | 1.682 | .88 | 18.759 | 4.169 | 3.326 | .169 | .167 | .313 | | |
| 8 | 16 | .062 | 3.17 | 8 | 2 | .918 | .84 | 8.219 | 2.055 | 2.992 | .090 | .089 | .313 | | |
| | 13 * | .094 | 4.78 | 8 | 2 | 1.140 | .88 | 10.178 | 2.545 | 2.984 | .113 | .112 | .315 | | |
| | 12 * | .109 | 5.47 | 8 | 2 | 1.573 | .91 | 14.000 | 3,500 | 2.970 | .163 | .160 | .320 | | 2 |
| 6 | 16 | .062 | 2.74 | 6 | 2 | .793 | .94 | 3.928 | 1.309 | 2.228 | .092 | .089 | .336 | | JOISTS |
| | 14* | .078 | 3.42 | 6 | 2 | .982 | .96 | 4.855 | 1.618 | 2.225 | .115 | .112 | .338 | | |
| | STUDS | | | | | | | | | | 2 | | | | |
| 35/8 | 16 | .062 | 2.28 | 35/8 | 2 | .660 | 1.00 | 1.163 | . 641 | 1.327 | .090 | .086 | .368 | | |
| 25/16 | 18 | .050 | 1.39 | 25/16 | 2 | .400 | .89 | .314 | .240 | . 886 | .072 | .061 | .423 | | 0 1- |
| | 16 | .062 | 1.73 | 25/16 | 2 | . 500 | 1.00 | .393 | .340 | .886 | .090 | .086 | .423 | | 1 |
| 2 | 20 | .036 | .86 | 2 | 13/4 | .274 | .80 | .145 | .116 | .771 | .033 | .029 | .367 | | 2 |
| 1/2 STUD | 16 | .062 | 1.08 | 111/16 | 2 | .313 | 1.00 | .098 | .089 | .561 | .045 | .043 | .378 | | STUDS |
| | PUNCHED CHANNELS | | | | | | | | | | | <u> </u> | | | |
| 313/16 | 16 | .062 | | 313/16 | 15/8 | .369 | ,51 | .828 | . 255 | 1.497 | .080 | 7 | .465 | .345 | 2 |
| 21/2 | 16 | .062 | | 21/2 | 15/8 | .287 | .56 | .303 | .143 | 1.028 | .069 | IS IS | .492 | .435 | 0 1-61 |
| 2/8 | 20 | .036 | | 21/8 | 11/4 | .121 | .33 | .106 | . 036 | .937 | .018 | MEB IS IN | .382 | .359 | 2 |
| | | | | | UNI | PUNC | HED | CHAN | NNEL | S | | TY WHICH IRED DEPEN THE WEB I | | | HALF STUDS |
| 61/4 | 16 | .062 | 2.01 | 6/4 | 15/8 | .582 | | 1 | | | | SHE | | T | 2 |
| 313/16 | 16 | .062 | 1.49 | 313/16 | 15/8 | .430 | .42 | 3, 103 | .584 | 2,309 | .126 | RAGER | .465 | .283 | * |
| 21/2 | 16 | .062 | 1.20 | 21/2 | 15/8 | .348 | .56 | . 366 | .297 | 1.497 | .110 | ROF | .506 | .401 | |
| 21/8 | 20 | .036 | .56 | 2/8 | 11/4 | .162 | .33 | . 123 | .041 | 1.026 | .096 | LY P | .526 | .488 | 9 1 11 |
| 11/16 | 18 | .050 | .28 | 11/16 | 9/16 | .081 | | | . 041 | .071 | .026 | RARELY REDON WHETHE | .404 | .355 | 1 |
| THI | | | NNELS | ARE | OFTE | | D 191 5 | DAIDC S | 104 =0 | 24511 | | | | | 2 |
| | | D BACK | | | | | D IN F | PAIRS BA | | | WHEN | ADEQU | DERTI | ES. | CHANNELS |
| | | | Р | UNC | HE |) CH | ANNE | LS B | VCK | | | | | | B - |
| 313/16 | 16 | 060 | • | | | | | | | | | | | | 2 |
| | 16 | .062 | | 313/16 | | .738 | .51 | 1,656 | .510 | 1.497 | .248 | .090 | .579 | | |
| 21/2 | 16 | .062 | | 2/2 | 31/4 | .574 | .56 | . 606 | . 286 | 1.028 | .247 | .090 | .656 | | 0 1 |
| | | | UNI | NUC | CHE | D CH | HANN | ELS | BACK | TO B | BACK | | | | 2 |
| 61/4 | 16 | .062 | 4.02 | 61/4 | 31/4 | 1.164 | .42 | 6.206 | 1,168 | 2.309 | .345 | .125 | .544 | | CHANNELS |
| 313/16 | 16 | .062 | 2.98 | 313/16 | | .860 | .51 | 1. 922 | .594 | - | .358 | .130 | .645 | | BACK TO BACK |
| 21/2 | 16 | .062 | 2.40 | 21/2 | 31/4 | . 696 | .56 | .732 | | 1.026 | .358 | .130 | .717 | | |
| AL I | ABO | VE ME | ARERS | | | | | A MINI | | | | 40.00 | | | |

ALL ABOVE MEMBERS ARE OF STEEL HAVING A MINIMUM YIELD POINT OF 40,000 P.S.I.

- * AVAILABLE ONLY ON SPECIAL ROLLING
- Q VALUES TABULATED ABOVE ARE FACTORS TO BE USED WHEN THE MEMBERS ARE SUBJECTED TO AXIAL COMPRESSION LOADS SEE TABLE IX
- THESE ARE REDUCED SECTION MODULI BY MEANS OF WHICH THE BEAM STRENGTH OF THE SECTION MAY BE COMPUTED DIRECTLY FROM THE FULL ALLOWABLE WORKING STRESS. THE RESULT WILL BE IN ACCORDANCE WITH A.I.S.I. SPECIFICATIONS, DATED APRIL 1946, FOR THE DESIGN OF LIGHT GAGE STEEL STRUCTURAL MEMBERS.

GREAT LAKES STEEL CORPORATION

STRAN-STEEL DIVISION

ENGINEERING DATA SAFE UNIFORM LOAD TABLES FOR STRAN-STEEL JOISTS

| | | | | | TABLE I ALLOWABLE UNIFORM TOTAL LOAD PER SQUARE FOOT LIMITED BY EITHER 20,000 P.S.I. BENDING STRESS OR 3 PEND | | | | | | TABLE II UNIFORM LIVE LOAD PER SQUARE FOOT BASED ON DEFLECTION OF | | | | |
|------|--------------------------------------|--|--|--|---|---|---|---|--|---|---|--|--|----------------|--|
| | | | | | 20,000 BE | P.S.I. BI ARING, W | ENDING S | TRESS OF | R 3 END | D 360 OF SPAN | | | | | |
| SPAN | | SIZE OF JOISTS | | | Q N | | /5 VOIST SPACINGS | | | | | | | SPAN | |
| | DEPTH | GAGE | METAL THICK. | WEIGHT PER FT. | ONE | 12" 0.C. | 16" 0.C. | 2 0" 0. C. | 2.4 * 0.G. | 12" 0.C. | 16 " 0.C. | 20" 0.C. | 24" 0.C. | SPAN | |
| FEET | IN. | | INCHES | LBS. | LBS. | | | | | | | | | FEET | |
| 24 | 9 | 14 13 12 | .078 .094 .109 | 4.24 5.11 5.85 | 996 1164 | 70 83 97 | 52 62 73 | 42 50 58 | 35 41 48 | 43 51 59 | 32 38 44 | 26 31 36 | 21 25 30 | 24 | |
| 23 | 9 9 | 14 13 12 | .078 .094 .109 | 4.24 5.11 5.85 | 874 1047 1208 | 76 91 105 | 57 68 79 | 46 55 63 | 38 45 53 | 49 58 67 | 37 43 51 | 29 35 40 | 24 29 34 | 23 | |
| 22 | 9 | 14 13 12 | .078 .094 .109 | 4.24 5.1 i 5.85 | 913 1089 1265 | 83 99 115 | 62 74 86 | 50 59 69 | 41 49 57 | 56 67 -77 | 42 50 58 | 34 40 46 | 28 33 38 | 22 | |
| 21 | 9 9 9 | 16 14 13 12 | .062 .078 .094 .109 | 3.39 4.24 5,11 5.85 | 777 966 1145 1323 | 74 92 109 126 | 55 69 82 95 | 44 55 65 76 | 37 46 54 63 | 52 64 77 89 | 39 48 58 67 | 31 38 46 53 | 26 32 38 44 | 21 | |
| 20 | 8 9 8 9 8 | 16 16 14 14 | .062 .062 .078 .078 | 3,17 3,39 3,97 4,24 4,78 | 680 810 850 1010 | 68 81 85 101 | 51 61 64 76 76 | 41 49 51 61 | 34 40 42 50 50 | 44 60 56 74 66 | 33 45 42 55 49 | 27 36 33 44 40 | 22 30 28 37 33 | 20 | |
| | 9 9 | 12 13 12 | .109 .094 .109 | 5.47 5.11 5.85 | 1170 1200 1390 | 117 120 139 | 88 90 104 | 70 72 83 | 58 60 69 | 76 89 102 | 57 67 77 | 46 53 61 | 38 44 51 | er serberen en | |
| 19 | 8 9 8 9 9 | 16 14 14 13 12 13 | .062 .062 .078 .078 .094 .109 .094 | 3.17 3.39 3.97 4.24 4.78 5.47 5.11 5.85 | 722 855 893 1064 1064 1226 1264 1463 | 76 90 94 112 112 129 133 154 | 57 67 70 84 84 97 100 | 46 54 56 67 67 77 80 92 | 38 45 47 56 56 64 67 77 | 52 70 65 87 77 89 103 | 39 52 49 65 58 67 77 | 31 42 39 52 46 53 62 72 | 26 35 32 43 38 44 51 | 19 | |
| 18 | 8 9 8 9 8 8 9 9 | 16 16 14 14 13 12 13 | .062 .062 .078 .078 .094 .109 | 3.17 3.39 3.97 4.24 4.78 5.47 5.11 5.85 | 765 909 945 1125 1125 1296 1332 1548 | 85 101 105 125 125 144 148 172 | 64 76 79 94 94 108 111 | 51 61 63 75 75 86 89 | 42 50 52 62 62 72 74 86 | 62 82 76 102 91 105 122 141 | 46 61 57 76 68 79 91 | 37 49 46 6! 55 63 73 85 | 31 41 38 51 45 52 61 70 | 18 | |
| 17 | 8 9 8 8 9 9 | 16 16 14 14 13 12 13 | .062 .062 .078 .078 .094 .109 .094 | 3.17 3.39 3.97 4.24 4.78 5.47 5.11 5.85 | 808 960 995 1190 1190 1369 1411 1632 | 95 113 117 140 140 161 166 192 | 71 85 88 105 105 121 124 144 | 57 68 70 84 84 97 100 | 47 56 59 70 70 80 83 96 | 73 98 91 121 108 125 144 167 | 55 73 68 91 81 94 108 | 44 59 54 73 65 75 86 | 36 49 45 60 54 62 72 83 | 17 | |
| 16 | 6 6 8 9 8 9 8 9 | 16 14 16 16 14 14 13 12 | .062 .078 .062 .062 .078 .078 .094 .109 | 2.74 3.42 3.17 3.39 3.97 4.24 4.78 5.47 5.11 | 544 672 856 1016 1064 1264 1264 1456 1504 | 68 84 107 127 133 158 158 182 | 51 63 80 95 100 118 118 136 | 41 50 64 76 80 95 95 109 | 34 42 53 63 66 79 79 91 | 42 52 88 117 109 145 129 149 | 31 39 66 88 82 109 97 112 | 25 31 53 70 65 87 77 89 | 21 26 44 58 54 72 64 74 | 16 | |
| | 9 | 12 | .109 | 5.85 | 1736 | 217 | 163 | 130 | 109 | 200 | 150 | 120 | 100 | | |

ENGINEERING DATA SAFE UNIFORM LOAD TABLES FOR STRAN-STEEL JOISTS

| INCHES INCHES IO 062 IO 062 IO 062 IO 062 IO 078 IO 094 IO 094 | INCHES 1 16 .062 2 14 .078 3 16 .062 3 16 .062 3 14 .078 3 14 .078 4 13 .094 4 12 .109 5 | | TO PER LIMIT P.S.I. BE ARING, WI | N POUNDS RIOUS JO 16" O.C. | FOOT | FT. | UNIFORM PER | NIFORN PER BASED O | SQUARE N DEFLE OF SPAR OAD IN OR VARI PACINGS | FOOT CCTION OF | |
|--|---|--|---|--|--|---|--|---|--|---|------|
| INCHES INCHES IO 062 IO 062 IO 062 IO 062 IO 078 IO 094 IO 094 | INCHES L 16 .062 2 14 .078 3 16 .062 3 16 .062 3 14 .078 3 14 .078 3 14 .078 4 13 .094 4 12 .109 5 | .74 585 .42 720 .17 915 .39 1087 | FOR VA 12" 0.C. 78 96 | 16" 0.C. | 20" | INGS | PER | SQ. FT. F | OR VARI | | |
| INCHES 16 .062 14 .078 16 .062 16 .062 14 .078 13 .094 12 .109 15 .094 12 .109 16 .062 14 .078 | INCHES 1 16 .062 2 14 .078 3 16 .062 3 16 .062 3 14 .078 3 14 .078 4 13 .094 4 12 .109 5 | .74 585 .42 720 .17 915 .39 1087 | 78 96 | 0.C. 58 | | | 12" | | | | SPAN |
| 16 .062 14 .078 16 .062 16 .062 14 .078 14 .078 13 .094 12 .109 13 .094 12 .109 | 16 .062 2 14 .078 3 16 .062 3 16 .062 3 14 .078 3 14 .078 4 13 .094 4 12 .109 5 | .74 585 .42 720 .17 915 .39 1087 | 96 | | | | O.C. | 0.C. | 20 ° 0.G. | 24" 0. C. | SFAN |
| 14 .078 16 .062 16 .062 14 .078 14 .078 13 .094 12 .109 13 .094 12 .109 16 .062 14 .078 | 14 | .42 720 .17 915 .39 1087 | 96 | | | | | | | | FEET |
| .078 | | .78 1342 .47 1552 .11 1605 .85 1853 | 145 151 179 179 207 214 247 | 72 91 109 113 134 134 155 160 185 | 47 58 73 87 91 107 107 124 128 | 39 48 61 72 75 89 89 103 107 | 51 63 106 142 132 176 157 181 210 243 | 38 47 79 106 99 132 118 136 157 | 31 38 64 85 79 106 94 109 126 | 25 32 53 71 66 88 78 90 105 | 15 |
| 16 .062 14 .078 14 .078 13 .094 12 .109 13 .094 | 14 .078 3 16 .062 3 16 .062 3 14 .078 3 14 .078 4 13 .094 4 12 .109 5 13 .094 5 | 74 623 770 980 39 1110 1163 97 1211 24 1442 47 1666 11 1715 85 1988 | 89 110 140 159 [166] 173 206 206 238 245 284 | 67 82 105 119 125 130 154 154 178 184 213 | 53 66 84 95 [100] 104 124 124 143 147 | 44 55 70 79 83 86 103 103 119 122 142 | 63 77 131 162 193 223 | 47 58 98 121 145 167 | 38 46 79 97 116 134 | 31 38 65 81 96 | 14 |
| 14 .078 16 .062 16 .062 14 .078 14 .078 14 .078 15 .094 12 .109 15 .094 | 14 | 74 669 42 832 17 1053 39 1110 1253 97 1306 24 1553 78 1553 47 1794 11 1846 85 2138 | 103 128 162 171 193 201 239 239 276 284 329 | 77 96 121 128 145 151 179 179 207 213 247 | 62 77 97 102 [16] 121 143 143 165 170 | 51 64 81 85 96 100 119 119 138 142 164 | 78 97 | - NOT PRO | 47 58 VEN IN TAR DUCE DEF | LECTIONS | 13 |
| 4 .078 .062 6 .062 4 .078 4 .078 3 .094 2 .109 3 .094 | 14 .078 3. 16 .062 3. 14 .078 3. 14 .078 4. 13 .094 4. 12 .109 5. 13 .094 5. | 47 1944 11 2004 | 121 150 185 [190] 185 [226] 236 277 [280] 280 324 334 386 | 91 125 139 143 139 170 177 208 210 243 250 290 | 73 90 111 114 111 136 142 166 168 168 194 200 232 | 60 75 93 95 93 118 138 140 140 162 167 193 | 99 123 | NOT PRO | DUCE DEF | LECTIONS | 12 |
| 4 .078 .062 6 .062 4 .078 4 .078 5 .094 | 14 .078 3 16 .062 3 16 .062 3 14 .078 3 14 .078 4 13 .094 4 12 .109 5 13 .094 5 | 42 979 17 1110 1225 39 1110 1481 97 1540 24 1660 1835 78 1835 47 2123 11 2183 | 144 178 202 226 202 269 280 302 334 334 386 397 459 | 108 133 151 170 151 202 210 226 250 250 289 298 345 | 86 107 121 136 121 162 168 181 200 200 232 238 276 | 72 89 101 113 101 135 140 151 167 167 193 198 230 | 129 | - NOT PRO | DUCE DEFI | LECTIONS | 11 |
| 3232 646 6 44 3 | 13 12 13 12 16 14 16 16 14 14 13 12 13 12 | .094 4109 5094 5109 5062 2078 3062 3062 3078 4094 4109 5094 5109 5. | .094 4.78 1682 1682 1692 1944 1944 1994 5.11 2004 2316 1995 1995 1995 1995 1995 1995 1995 19 | .094 4.78 1682 280 280 109 5.47 1944 326 326 | .094 | .094 4.78 [682] 280 210 [68] .109 5.47 1944 324 243 194 .094 5.11 2004 334 250 200 .109 5.85 2316 386 290 232 .062 2.74 792 144 108 86 .078 3.42 979 178 133 107 .062 3.17 1110 202 151 121 [125] 226 170 136 121 .078 3.97 1540 280 210 168 .078 4.24 1660 302 226 181 .094 4.78 1635 334 250 200 .109 5.47 2123 386 289 232 .094 5.11 2183 397 298 238 .109 5.85 2525 459 345 276 | .094 | .094 | .094 | .094 | .094 |

GREAT LAKES STEEL CORPORATION

STRAN-STEEL DIVISION

ENGINEERING DATA SAFE UNIFORM LOAD TABLES FOR STRAN-STEEL JOISTS

| W. SHEAT STORY | | | | | | | TABLE WABLE UTAL LE | OAD | | UNIFORM LIVE LOAD | | | | | |
|----------------|------------------------|----------------------------|------------------------------|--|--|--|--|--|---|---|---|-----------------------|-----------------------------------|------|--|
| | | | | | LIMITED BY EITHER 20,000 P.S.I. BENDING STRESS OR 32 END BEARING, WHICHEVER IS LEAST PER SQUARE FOOT BASED ON DEFLECTION 1 360 OF SPAN | | | | | | | ECTION O | | | |
| | 10043 | SIZE | F JOIST | THE RESIDENCE OF | END | LOAD | IN POUND | S PER S | Q. FT. | UNIFOR | | | | | |
| SPAN | DEPTH | GAGE | METAL THICK. | WEIGHT PER FT. | ONE E | FOR V | ARIOUS J | OIST SPA | CINGS | 12" | SQ FT. FOR VARIOUS JOIST SPACINGS 16" 20" 24" | | | SPAN | |
| FEET | IN. | ž | INCHES | ≱ a LBS. | LBS. | 0. C. | 0.C. | 0.C. | 0.C. | 0.c. | 0. C. | 0.C. | 0.C. | | |
| | 6 | 16 | .062 | 2.74 | 875 | 175 | 131 | 105 | - | 100000000000000000000000000000000000000 | | | | FEET | |
| | 6 8 9 | 16 | .062 | 3.42 3.17 3.39 | 1080 1110 1370 1110 | 216 222 274 222 326 | 162 167 205 167 244 | 130 133 [164] 133 | 87 108 111 [137] 111 [163] | 212 | 129 | 103 | 106 | | |
| 10 | 8 9 8 9 8 | 14 14 13 13 12 | .078 .078 .094 .094 | 3.97 4.24 4.78 5.11 5.47 | 1660 1660 2020 2310 2335 | 332 332 404 462 467 | 249 249 303 347 350 | 199 199 242 277 280 | 166 166 202 231 233 | | TNOT PRO | DOUCE DEFI | ABLE I WILL LECTIONS SPAN | 10 | |
| 9 | 6 8 9 6 | 16 | .062 .062 .062 | 2.74 3.17 3.39 3.42 | 967 0 522 0 8 0 197 | 215 247 338 247 402 266 | 161 185 [254] 185 [302] 199 | 129 148 203 148 241 160 | 107 123 [69] 123 [201] | | TNOT PRO | EVEN IN TAI | BLE I WILL FLECTIONS F SPAN | 9 | |
| | 6 8 9 | 14 | .078 .078 .062 .062 | 3.97 4.24 2.74 3.17 | 1660 1660 1092 1110 | 367 367 273 278 | 275 275 205 208 | 221 221 164 166 | 183 183 136 139 | | | | | | |
| 8 | 6 8 9 | 14 14 14 | .078 .078 .078 | 3.39 3.42 3.97 4.24 | 1110 1348 1660 1660 | 278 337 415 415 | 208 253 311 311 | 166 202 249 249 | 139 168 207 207 | | NOT PR | ODUCE DE NG 360 OF | FLECTIONS | 8 | |
| | 8 6 8 | 16 | .062 .078 .078 | 3.17 3.42 3.97 | 1110 1540 1660 | 317 440 474 | 238 238 330 356 | 190 190 264 285 | 159 159 220 237 | | NOT PR | ODUCE DEF | LECTIONS | 7 | |
| 6 | 8 | 16 | .062 | 2.74 | 1110 | 370 370 | 278 278 | 222 | 185 | | | | | 6 | |
| | STRA | N STE | CLOSED EL CHAN | NELS, O | TO STATE OF THE PARTY OF THE PA | TUD SEC | TIONS WI | ELDED TO | JOIST V | WEBS. | STIFFER | NED AT R | EACTIONS | WITH | |
| | | | | With the same of t | STUD | SECTI | ONS L | JSED . | AS JOIS | STS | | | | | |
| 12 | 35/8 35/8 | 16 | .062 | 2.28 | 354 390 | 59 71 | 44 | 35 | 29 | 29 | 22 | 17 | 14 | 12 | |
| 10 | 25/6 | The second second | .062 | 1.73 | 225 | 45 | 53 34 | 27 | 35 | 38 17 | 13 | 10 | 19 | 11 | |
| , | 35/8 | 16 | .062 | 2.28 | 425 | 85 | 64 | 51 | 42 | 51 | 38 | 31 | 25 | 10 | |
| 9 | 25/i6 35/8 | 16 | .062 | 1.73 | 252 | 56 | 42 | 34 | 28 | 24 | 18 | 14 | 12 | 9 | |
| 8 | 25/16 35/8 | 16 | .062 | 1.73 | 284 | 71 | 79 53 | 63 43 | 53 35 | 70 34 | 52 25 | 20 | 35 17 | | |
| | 25/16 | 16 | .062 | 1.73 | 536 325 | 93 | 100 | 80 | 67 | 99 | 74 | 59 | 49 | 8 | |
| 7 | 35/8 25/6 | 16 | .062 | 2.28 | 609 | 174 | 130 | 104 | 46 87 | 50 148 | 37 | 30 89 | 25 74 | 7 | |
| 6 | 25/6 35/8 | 16 | .062 | 1.39 1.73 2.28 | 267 378 711 | 89 126 237 | 67 94 178 | 53 75 142 | 63 119 | 63 80 235 | 47 60 176 | 38 48 141 | 31 40 117 | 6 | |
| 5 | 25/16 25/16 35/8 | 18 16 | .050 .062 .062 | 1.39 1.73 2.28 | 320 452 855 | 128 181 342 | 96 136 256 | 77 109 205 | 64 90 171 | 110 | 82 | 66 82 | 55 68 | 5 | |
| 4 | | 16 | .050 | 1.39 | 400 566 | 200 | 150 | 120 | 100 | 268 | 201 | 161 | 134 | 4 | |
| GRE | | LAK | ES ST | EEL | CORPO | RATIO | N | ST | RAN-STE | EEL DIV | ISION | 93. | | | |

TABLE III

MAXIMUM ALLOWABLE REACTIONS
AND CONCENTRATED LOADS ON JOISTS
WITHOUT WEB STIFFENERS IN ACCORDANCE
WITH A.I.S.I. SPECIFICATION - SECTION 3.5 "WEB CRIPPLING OF BEAMS"

| LENGTH OF BEARING | SIMPL | ANTILE E END | ER EN VER OF REACT | TION | OF C | ERIOR CONCENTRATED D OR INTERNAL REACTION CONTINUOUS BEAM R 6",8" AND 9" JOISTS | | | | |
|-------------------------|--------|-----------------|--------------------------|--------|--------|---|--------|--------|--|--|
| В | 16 GA. | 14 GA. | 13 GA. | 12 GA. | 16 GA. | 14 GA. | 13 GA. | 12 GA. | | |
| INCHES | LB. | LB. | LB. | LB. | LB. | LB. | LB. | LB. | | |
| 2 | 980 | 1470 | 2060 | 2710 | 1910 | 2830 | 3920 | 5090 | | |
| 21/2 | 1020 | 1540 | 2150 | 2820 | 2030 | 3010 | 4150 | 5380 | | |
| 3. | 1070 | 1600 | 2240 | 2920 | 2140 | 3170 | 4370 | 5640 | | |
| 31/2 33/4 | 1110 | 1660 | 2310 | 3010 | 2240 | 3320 | 4560 | 5880 | | |
| 33/4 | 1120 | 1690 | 2340 | 3060 | 2290 | 3390 | 4650 | 6000 | | |
| 4 | 1140 | 1710 | 2380 | 3100 | 2340 | 3450 | 4740 | 6100 | | |

FOR OTHER LENGTHS OF BEARING USE THE FOLLOWING FORMULAS

PMAX. = t2 fb (7.4+0.93/B/t) PMAX. = t2 Pb (11.1+2.41 /B/t)

P = CONCENTRATED LOAD OR REACTION IN POUNDS t = WEB THICKNESS IN INCHES

B = LENGTH OF BEARING IN INCHES

F. BASIC DESIGN STRESS IN POUNDS PER SQ. IN.

TABLE IV

MAXIMUM ALLOWABLE

AXIAL LOADS FOR STUDS
WITH WALL MATERIAL ATTACHED TO BOTH FLANGES IN ACCORDANCE WITH A.I.S.I. SPECIFICATIONS SECTION 3.6 "AXIALLY LOADED COMPRESSION MEMBERS"

| SECTION | LENGTH | MAJOR AXIS 1-1 | ALLOWABLE STRESS LBS. PER SQ IN. | ALLOWABLE LOAD POUNDS |
|----------------|---|------------------------------------|---|---|
| 3% X 16 GA. | 13'-0" 12'-0" 11'-0" 10'-0" 9'-0" | 118 109 99 90 81 72 | 9626 10937 12272 13363 14350 15234 | 6350 7220 8100 8820 9470 10050 |
| 25/16 X 16 GA. | 9'-0" 8'-6" | 122 115 108 | 9010 10075 11076 | 4500 5040 5540 |
| 25/16 X 18 GA. | 9'- 0" 8'- 6" 8'- 0" | 122 115 108 | 8954 9797 10590 | 3580 3920 4240 |
| 2"X 20 GA. | 9'- 0" 8'- 6" 8'- 0" | 140 132 125 | 6837 7693 8432 | 1690 1900 2080 |

FOR OTHER LENGTHS AND SECTIONS USE THE FOLLOWING FORMULAS

LESS THAN 120/Q; ALLOWABLE COMPRESSIVE STRESS IS 18560 Q - . 6416 Q2 (L)2 IN LBS. / SQ. INCH

4, GREATER THAN 120/Q; ALLOWABLE COMPRESSIVE STRESS IS

134,000,000 IN LBS. / SQ. INCH (L/_)2

ALLOWABLE LOAD EQUALS ALLOWABLE COMPRESSIVE STRESS X AREA

- L= UNSUPPORTED LENGTH IN INCHES
- LEAST RADIUS OF GYRATION FROM PROPERTY TABLE
- Q . COLUMN FACTOR AS GIVEN IN PROPERTY TABLE

JOIST DESIGN EXAMPLE FINISH FLOOR 280 PER FT. WALL 2" CONCRETE CORRUGATED SHEETS - PLASTERED CEILING SUPPORTING MEMBER ANCHOR AS REQUIRED BEARING FOR JOISTS 16'-0" SPAN -MASONRY WALL

TO USE LOAD TABLES FOLLOW PROCEDURE OUTLINED IN FOLLOWING EXAMPLE

ASSUME LOAD PER SQUARE FOOT FLOOR FINISH =24# 2" CONCRETE SLAB =2 CORRUGATED SHEETS = JOISTS 8# PLASTER CEILING TOTAL DEAD LOAD *36# :40#

TOTAL LOAD

ENTERING TABLE I THE FOLLOWING JOISTS COULD BE USED WHICH WOULD SATISFY THE TOTAL LOAD REQUIREMENTS.

9"-14 GA. 24" ON CENTERS GOOD FOR 79 LBS.
9"-16 GA. 20" ON CENTERS GOOD FOR 76 LBS.
8"-14 GA. 20" ON CENTERS GOOD FOR 80 LBS.
8"-16 GA. 16" ON CENTERS GOOD FOR 80 LBS. IN GENERAL STRAN STEEL JOISTS ARE MOST ECONOMICALLY SPACED AT 24" CENTERS; THEREFORE 9"-14 GA. JOISTS AT 24" CENTERS ARE SELECTED.

ENTERING TABLE II IT IS FOUND THAT. 9"- 14 GA. JOISTS AT 24"O.C. WILL SAFELY SUPPORT A LIVE LOAD OF 72 LBS. PER SQ. FT. WITHOUT EXCEEDING DEFLECTION REQUIREMENTS. IN AS MUCH AS THE LIVE LOAD IS ONLY 40 LBS. PER SQ.FT. 9"-14 GA. JOISTS ARE ADEQUATE. THUS, THE JOISTS SATISFY BOTH STRESS AND DEFLECTION REQUIREMENTS.

TO CHECK WEB CHUSE TABLE III CRIPPLING OF JOISTS AT REACTIONS

LEFT END REACTION REACTION FROM TOTAL LOAD ON JOISTS = 76 X2 X = 1216 ALLOWABLE REACTION FOR 14 GA. ON 4" BEARING IS 1710"

RIGHT END REACTION REACTION FROM TOTAL LOAD ON JOISTS = 1216 CONCENTRATED LOAD DIRECTLY ABOVE SUPPORT = 280 X 2 = 560 TOTAL REACTION =

ALLOWABLE REACTION FOR 14 GA. ON 5 T BEARING IS FOUND BY USING THE FOLLOWING FORMULA FROM TABLE TO

$$= t^2 f_b (7.4 + 0.93 \sqrt{8/t})$$

= .078 2 X 20,000 (7.4 + 0.93 $\sqrt{\frac{5.25}{0.78}}$)= 1830 *

NOTE:

IF EITHER END REACTION HAD EXCEEDED THE ALLOWABLE A WEB STIFFENER WOULD BE REQUIRED. THUS 9" X 14 GA. SPACED 24"O.C. WILL SATISFY ALL REQUIREMENTS.



Located in the midst of the workshop of America, the mammoth continuous mill of the Great Lakes Steel Corporation comprises eight buildings—a total of more than 1,000,000 square feet of floor area—occupying 433 acres of land, and with a daily capacity reaching 6,000 tons of the finest steel America can produce! In the fullest sense Great Lakes is a completely integrated freel plant, converting raw ore, coke and limestone into finished steel—and delivering, as its basic commodity, a priceless thing made up of service, engineering cooperation, high product quality, and the ability to coordinate at three to the satisfaction of the customer!

GREAT LAKES STEEL CORPORATION

STRAN-STEEL DIVISION

NATIONAL STEEL



CORPORATION

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